

What is claimed is:

1. A method for forming a vessel body in which a material is charged in a negative mold, pressed to and spread on a mold surface by means of a rotating cylindrical rotary trowel to from a vessel body.

2. A method claimed in Claim 1 in which a negative mold is a ratable type.

3. A method for forming a vessel body claimed in Claim 1 in which a negative mold is rotated in the same direction of a rotary trowel with force thereof at a surface rotational speed of the mold lower than that of the rotary trowel to form a vessel body.

4. A device for forming a vessel body which comprises an open top negative mold, a ring-like lid member of a negative mold which inside diameter is smaller than an open top diameter of the mold, a cylindrical rotary trowel which is mechanically fixed to move against an inner surface of the mold within a predetermined range and is at least longer than height of an inner wall surface of the vessel body to be formed, and a trowel drive.

5. A device claimed in Claim 4 in which a negative mold is a split type.

6. A device claimed in Claim 4 in which a ring-like lid member of a negative mold is integrally fixed to at least one of split halves of the mold.

7. A device claimed in claimed in Claim 4 in which a negative mold is a ratable type.

8. A device claimed in Claim 4 which further comprises a shaved stand for fitting a negative mold.

~~9. A device claimed in Claim 4 which further comprises a turn table for supporting a negative mold or a shave stand.~~

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10. A device claimed in Claim 4 which further comprises a drive means for rotating a negative mold in the same rotating direction of ^{the} rotary trowel at a surface rotational speed lower than that of the rotary trowel.

11. A vessel body formed by a method claimed in Claim 1 in which a material to be formed comprises water-slurried waste paper only. u95/R

12. A vessel body claimed in Claim 11 in which a vessel body is a flower pot. (u95/R)

13. A vessel body claimed in Claim 11 in which a vessel body is a trash box.

14. A vessel body claimed in Claim 1 in which charcoal particles, wood chips or leaf mold is used as a material independently or as a mixture thereof.

15. A vessel body formed by a method claimed in Claim 1 in which a material is prepared by removing thermoplastic cover such as polyvinyl chloride therefrom, finely cutting wire and coil paper to form particles and slurring with water.

16. A multilayered vessel body formed by a method claimed in Claim 1.